

Ermeto Original
Tube clamps



Tube clamps



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DIN 3015

Programme:

Tube clamps series A (according to DIN 3015 Part 1)

Available in nine standard sizes for normal mechanical requirements.

- Outer tube diameter for the metric series 4 to 101.8 mm
- Outer tube diameter for the inch-size series R $^{1\!/_{\!8}''}$ to R3 $^{1\!/_{\!2}''}$
- Outer tube diameter for the imperial size series $1\!\!\!/4^{''}$ to $4^{''}$
- Accessories and construction types

Tube clamps series B (according to DIN 3015 Part 3) Available as a twin tube clamp in five standard sizes for normal mechanical requirements.

- Outer tube diameter for the metric series 6 to 42 mm
- Outer tube diameter for the inch-size series R 1/8" to R1 1/4"

– Outer tube diameter for the imperial size series $1/4^{\prime\prime}$ to $1 1/2^{\prime\prime}$ Double tube clamps with different tube o.d. are available on request.

Accessories and construction types

Tube clamps series C (according to DIN 3015 Part 2)

Specially designed for high mechanical requirements, and available in ten standard sizes.

- Outer tube diameter for the metric series 6 to 406.4 mm
- Outer tube diameter for the inch-size series R 1/8 $^{\prime\prime}$ to R 16 $^{\prime\prime}$
- Outer tube diameter for the imperial size series 5/16 $^{\prime\prime}$ to 12 3/4 $^{\prime\prime}$ Accessories and construction types

Design:

According to DIN 3015:

Both upper and lower clamp-halves are identical. Webs inside the bore of the clamps provide an impact and vibration deadening effect, and absorb the forces towards the direction of the tube axis.

For mounting hoses and cables it is recommended that clamps with a smooth interior surface and without prestress (block height C is reduced by gap height S) are used.

Clamp material:

Polypropylene	-30°C up to + 90°C	colour dark green
Polyamide	-40°C up to + 120°C	colour black
Rubber	-50°C up to + 120°C	colour black
Aluminium	-40°C up to + 300°C	

Stainless steel upon request.

Non standard colours upon request.

Special materials

Flame retardant	.р.	Τ5
Corrosion retardant	p.	T5

Resistance to stress:

The remarkable features of **Tube Clamps** are their considerable re-set capability, high tensile strength, as well as their very high output strength and excellent resistance to cold. The choice of design and clamp material depends on the specific demands of the mechanical and thermal requirements.

Order code:

The order code for clamp halves as well as the reference No. for complete tube clamps incorporates the serial indication, material description and interior surface.

In accordance with DIN 3015, clamps always consist of two clamp halves. (1 clamp = 2 clamp halves)



¹⁾ Rubber only available for series A and B, inside smooth and series C grooved design (G).

²⁾ Aluminium only available for series A size 0 to 6 and series C size 1 to 8. Aluminium clamps only available in a grooved design.

³⁾ Inside smooth series A not for size 0. Inside smooth series C only up to size 8. Clamps with smooth interior surface and without prestress

Finish of the metal components:

All metal components are available in steel and stainless steel.

Stainless steel quality:

Stainless steel W5 (1.4401 or 1.4571) from stock, W4 (1.4301 or 1.4305) available on request.

Surfaces steel:

As is standard, the steel components have the following surfaces:

Metal part	Serie	s A+B	Seri	es C
Bolt	Cr(VI)-free zinc p	lated	phosphated	Cr(VI)-free zinc plated
Cover plate	Cr(VI)-free zinc p	lated	phosphated	Cr(VI)-free zinc plated
Welding plate	phosphated		phosphated	
Mounting rail nut	Cr(VI)-free zinc plated		Cr(VI)-free zinc plated	
Mounting rail	plain & oiled	Cr(VI)-free zinc plated	plain & oiled	Cr(VI)-free zinc plated

Surfaces differing from this are available on request.

Registration:

On request.



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Tube clamps material properties

DIN 3015

Mechanical properties	Polypropylene (PP)	e (PP) Polyamide (PA) Aluminium (Al)		Rubber (TPE)
Density	0.90 g/cm ³	1.10 g/cm ³	2.65 g/cm ³	0.97 g/cm ³
Impact value at 23 °C	7 kJ/m ²	8 kJ/mm ²	-	-
	(ISO 179/1eA)	(ISO 179/1eA)		
Impact value at -20 °C	3 kJ/m ²	-	-	-
	(ISO 179/1eA)			
Modulus of elasticity	1.400 N/mm ²	2.000 N/mm ²	72.000 N/mm ²	-
	(ISO 527)	(ISO 527)		
Yield stress. resp. tensile	28 N/mm ²	50 N/mm ²	>240 N/mm ²	5.2 8.8 N/mm ²
strength (Rm)	(ISO 527)	(ISO 527)		(ASTM D412)
Thermal properties				
Temp. resistance	–30 +90°C	–40 +120°C	-40 +300°C	–50 +120°C
Chamical properties				
Chemical properties				
Weak acids	limited resistant	limited resistant	limited resistant	resistant
Weak alkalis	limited resistant	limited resistant	limited resistant	resistant
Alcohol	resistant	resistant	resistant	resistant
Petrol	limited resistant	resistant	resistant	limited resistant
Mineral oils	limited resistant	resistant	resistant	resistant
Other oils	resistant	resistant	resistant	resistant
Sea Water	resistant	resistant	limited resistant	resistant

The outlined particulars are approximate values and are only shown for reference, which are not binding, and with regard to possible protection of third parties. They do not exempt you from your own examination of suitability of the products delivered by us. Therefore, these values can only be used in a limited way for guidance only. The application of the products is carried out outside of our control and, therefore, is exclusively subject to your own area of responsibility. Any claim however would be limited for all damages to the value of the goods supplied by us and in use by you.

It goes without saying, that we guarantee the perfect quality of our products according to our general sales and delivery conditions.



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Special materials

Flame retardant clamps for railway vehicles EN 45545-2

Our flame retardant finish is the ideal solution for the transport and railway market. This provides increased safety and efficiency for railway vehicles.

Material:	Polypropylene (PP-F)	Polyamide (PA-F)	Rubber (TPE-F)
T01 EN ISO 4589-2: Oxygen Index	OI = 38.7 %	OI = 35.5 %	OI = 33.4 %
T10.03 EN ISO 5659-2: 25 kW/m ²	D _S max. = 48	D _S max. = 124	D _S max. = 79
T12 NF X 70 100-1 & -2: 600°C	$CIT_{NLP} = 0.15$	$CIT_{NLP} = 0.51$	$CIT_{NLP} = 0.15$
Compliance of the requirement set R22, 23, 24, 26 for the hazard level:	HL1 - HL2 - HL3	HL1 - HL2 - HL3	HL1 - HL2 - HL3

The advantages:

- · Improved railway vehicle safety
- Flame retardant in accordance with DIN 45545-2, UL 94, DIN 3015, BS 6853, DIN 5510-2, NF F 16-101 NF F 16-101, BS 6853, UL 94
- 2+5 system. Only 2 sizes for tube diameters 6-42 mm
- · Plates and rails in steel and stainless steel

Standard compliance:

Flame protected tube clamps DIN 3015 certification in line with:

- BS 6853
- DIN 5510-2
- DIN EN 45545
- UL 94
- NF F 16-101

For the original material polypropylene, the color of the clamp is white, black for polymid and solid rubber.

Corrosion retardant clamps

Our anti-corrosion finish is the ideal solution for areas at risk of corrosion.

Anticorrosion was developed on the basis of the approved polypropylene.

A specialised corrosion inhibitor effectively slows down the development of crevice corrosion between the clamp bodies and the tubework.

These corrosion-preventing properties were tested and recorded by salt spray tests in accordance with DIN EN ISO 9227.

Tube clamps made of PP-CR are available in the A+C series of our approved tube clamp range.

The source material is polypropylene, and the colour of the clamps is always slate grey.

Advantages:

- Enormous reduction of crevice corrosion
- Extension of maintenance intervals
- Cost reduction due to extended durability of the tubing

Example of description:



Example of description:

	<u>RAPG</u>	<u>3 20 CR X</u>
Tube clamp:		
Series: A = Light series		
C = Heavy series		
Material: P = Polypropylene		
Interiour surface:		
G = smooth ²)		
Clamp size:]
Tube outer diameter:		
Special versions:		
CR = Corrosion retardant		
Clamp body only		

¹⁾ Rubber for series A and B only with smooth interiour surface (G). ²⁾ Inside smooth series A not for size 0.

Inside smooth series C only up to size 8.

Clamps with smooth interior surface and without prestress.





Tube clamps assembly instruction



Assembly:

Assembly on to metal welding plates

Place welding plates on a base appropriate for the load. Make sure that the clamps are properly aligned. Clamp lower clamp halve onto welding plate, insert tube, place upper clamp halve onto lower halve and fasten with the screws. Attention must be paid to the bias (after completed assembly, clamp halves may not be in contact)! Do not weld with fitted plastic clamp! Extended welding plates may be screw-fastened to the base.

Assembly on support rails

Support rails are available in four different heights and come in pieces of 1 m or 2 m length, as required.

Weld on support rail or screw-fasten with fastening angle bracket. Insert support rail nuts in rail and turn until stoppage. For heavy duty construction series, nuts are simply pushed in. Clamp lower clamp half on support rail nuts, insert tube, place upper clamp halve onto lower halve and fasten with the screws. Before fastening the screws the clamp may still be positioned. Attention must be paid to the bias (after completed assembly, the clamp halves may not be in contact)!

Construction assembly

Clamps allow the assembly of multiple clamps of the same construction size and of different tube diameters one above the other. The construction assembly is carried out with special fixing screws that are secured against twisting by applying a locking plate. Clamp lower clamp halve on welding plate or support rail respectively, insert tube, place upper clamp halve on lower halve and fasten with fixing screws. The fixing screw juts out from the upper clamp halve. The application of a locking late scurely fastens the fixing screw and prevents twisting. Clamp on second clamp halve on to the fixing screws etc.



DIN 3015

Screw tightening torque and axial pipe shearing forces

The indicated screw tightening torque and axial pipe shearing forces refer to the assembly with cover plates and outside hexagon bolts according to DIN 931/933.

The axial pipe shearing force (according to DIN 3015, part 10) is an average value, determined by three tests made with a steel pipe according to DIN 2448 of St. 37, for which static friction is assumed (temperature during tests: 23°C). When loading the clamp with the indicated test force (F) in axial pipe direction, the pipe must not slide in the clamp.

Series A - Light series (DIN 3015, part 1)

		Polypro	pylene	Polya	mide	Alumi	nium
Size	Fixing screw DIN 931/933	Screw tightening torque (Nm)	Pipe shearing force F (kN)	Screw tightening torque (Nm)	Pipe shearing force F (kN)	Screw tightening torque (Nm)	Pipe shearing force F (kN)
0	M6	8	0.6	10	0.6	-	-
1	M6	8	1.1	10	0.7	12	4.2
2	M6	8	1.2	10	0.8	12	4.3
3	M6	8	1.4	10	1.6	12	4.8
4	M6	8	1.5	10	1.7	12	5.0
5	M6	8	1.9	10	2.0	12	7.3
6	M6	8	2.0	10	2.5	12	8.9
7	M6	8	2.3	10	3.2	-	-
8	M6	8	2.6	10	3.5	-	-

Series B - Double series (DIN 3015, part 3)

		Polypro	pylene	Polya	imide
Size	Fixing screw	Screw tightening	Pipe shearing	Screw tightening	Pipe shearing
	DIN 931/933	torque (Nm,)	force F (kN)	torque (Nm)	force F (kN)
1	M6	5	0.9	6	0.9
2	M8	12	2.1	12	2.2
3	M8	12	1.9	12	2.0
4	M8	12	2.7	12	2.9
5	M8	8	1.7	8	2.5

Series C - Heavy series (DIN 3015, part 2)

		Polypro	pylene	Polya	mide	Alumi	nium
Size	Fixing screw	Screw tightening	Pipe shearing	Screw tightening	Pipe shearing	Screw tightening	Pipe shearing
	DIN 931/933	torque (Nm)	force F (kN)	torque (Nm)	force F (kN)	torque (Nm)	force F (kN)
1	M10	12	1.6	20	4.2	30	12.1
2	M10	12	2.9	20	4.5	30	15.1
3	M10	15	3.3	25	5.1	35	15.5
4	M12	30	8.2	40	9.3	55	29.4
5	M16	45	11.0	55	15.8	120	34.8
6	M20	80	14.0	150	21.0	220	50.0
7	M24	110	28.0	200	32.0	250	70.6
8	M30	180	40.0	350	48.0	500	84.5
9	M30	200	119.0	370	125.0	500	181.5
10	M30	270	168.0	450	180.0	600	244.5

For further information on clamp mouting, see page F14 following.



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Tube clamps series B (Twin-tube clamps) – Components

DIN 3015, part 3

Order codes for clamp halves:

Material	Interior surface	Order code
Polypropylene	grooved	RBP
	smooth	RBPG
Polyamide	grooved	RBN
	smooth	RBNG
Rubber	smooth	RBVG ¹⁾

(Please exchange as required standard abbreviation RBP in column for "clamp halves")

For flame- or corrosion retardant materials, please refer to page T5.





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	TI OD		T L D		part	weld pl	ate with
clamp size	Tube O.D. mm	TUDE INB	Tube O.D.	2 ciamp	naives ²)	юскіпд	device
				RBP	dimensions:	APB	dimensions:
				Order code	bcds	Order code	g m h
	6.0			RBP106X			
	6.4		1/4 RBP106.4X				
1	8.0		5/16	RBP108X	26 27 0 20 1 0		37 M6 3
I	9.5		3/8	RBP109.5X	30 27.0 20 1.0	AFDI	
	10.0	G 1/8		RBP110X			
	12.0			RBP112X			
	12.7		1/2	RBP212.7X			
	13.5	G 1/4		RBP213.5X			
	14.0			RBP214X			55 M8 5
2	15.0			RBP215X	53 27.4 29 1.2	APB2*	55 1010 5
	16.0		5/8	RBP216X			
	17.2	G 3/8		RBP217.2X			
	18.0			RBP218X			
	19.0		3/4	RBP319X			
	20.0			RBP320X			70 M8 5
0	21.3	G 1/2		RBP321.3X	67 27 0 26 16	ADD2 *	70 1010 5
5	22.0			RBP322X	07 37.0 30 1.0	AFDS	
	25.0			RBP325X			
	25.4		1	RBP325.4X			
	26.9	G 3/4		RBP426.9X			95 M9 5
4	28.0			RBP428X	82 42.0 45 2.0	APB4*	05 100 5
	30.0			RBP430X			
	32.0		1 1/4	RBP532X			
	33.7	G 1		RBP533.7X			110 M8 5
5	35.0			RBP535X	10654 0 56 2 0	ADR5 *	
5	38.0		1 1/2	RBP538X	10004.0 00 2.0	A 00	
	40.0			RBP540X			
	42.0	G 1 1/4		RBP542X			

¹) When assembling solid rubber clamps, cover plates, hexagon screws and locking washers must be used.

 $^{\rm 2}\ensuremath{)}$ Twin-tube clamps with different outer tube diameters upon request.

*Please add the suffix below according to the surface/material required.

Order code suffixes							
Surface/material	Suffix	Example					
Steel, phosphated	Х	APB1X					
Steel, zinc plated, Cr(VI)-free	VZX	APB1VZX					
Stainless Steel 1.4571	4571X	APB14571X					



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Tube clamps series B (Twin-tube clamps) – Components

DIN 3015, part 3

	11 11 11 1 28 1 or 2 mtr weld plate, angled					Image: state stat		
clamp size	weld plate	e, angled	mou	nting rail nut		mountir	ng rail nut	
	Order code	h	Order code	a b	c m h	Order code	a b c m h	
1			TMA/TMB1VERZX TMA/TMB1/4571X	25.4 10.4	12 M6 14.5	TMA/TMB1WLPVZX TMA/TMB1WLP71X	25.4 10.4 12 M6 14.5	
2	TS11A/B1*							
3	TS14A/B1* TS14B/B2* TS14B/B2*	TS11: TS14: TS30:	TMB2VZX	25.4 10.4	14 M8 13.0			
4	TS30B/B2*		TMB24571X	20.4 10.4	1- 100 10.0			
5								

*Please add the suffix below according to the surface/material required.

Order code suffixes						
Surface/material	Suffix	Example				
Steel, phosphated	X	TS11A/B1X				
Steel, zinc plated, Cr(VI)-free	VZX	TS11A/B1VZX				
Stainless Steel 1.4571	71X	TS11A/B171X				



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Tube clamps series B (Twin-tube clamps) – Components

DIN 3015, part 3									
	99								DIN 931/933
alama	weld plate	e angled (5 clamps)	cover	plate		hexago	nal screws
size	APR B	dimen	sions:		DP B	dimer	nsions:	SS B	dimensions:
0120	Order code	d	е	s	Order code	b	d	Order code	d × L
1	APRB1X APRB1VZX APRB4571X	40	196	3	DPB1*	34	6.6	SSLA2/SSB1*	M 06×35
2	APRB2X APRB2VZX APRB24571X	58	288	5	DPB2*	51	8.6	SSB2*	M 08×35
3	APRB3X APRB3VZX APRB34571X	72	358	5	DPB3*	64	8.6	SSB3*	M 08×45
4	APRB4X APRB4VZX APRB44571X	90	446	5	DPB4*	78	8.6	SSB4*	M 08×50
5	APRB5X APRBVZX APRB4571X	112	558	5	DPB5*	102	8.6	SSB5*	M 08×60



olump	000000	licua	Studiting		looking place)		looking washer)				
size	IS B	dimensions:	AS B	dim	nensi	ons:	SB B	dim.:	US	dimen	sions:
	Order code	d × L	Order code	а	m	SW	Order code	SW	Order code	а	b
1	ISA4* (ISB1*)	M 06×35	ASA0* (ASB1*)	20	M6	11	SBB1*	11	USA/USB1X ³⁾	9	18
2	ISB2*	M 08×35	ASB2*	22	M8	12					
3	ISB3*	M 08×45	ASB3*	30	M8	12	SBB0 *	10	USB2X	11	20
4	ISB4*	M 08×50	ASB4*	35	M8	12	5002	12	USB271X		20
5	ISB5*	M 08×60	ASB5*	47	M8	12					

¹) The use of stacking screws necessitates the use of locking plates in the construction assembly!

²) When assemblying solid rubber clamps, covering plates, hexagon screws and locking washers must be used.

³) Material = Stainless steel 1.4571

*Please add the suffix below according to the surface/material required.

Order code suffixes						
Surface/material	Suffix	Example				
Steel, zinc plated, Cr(VI)-free	X	DPB1X				
Stainless Steel 1.4571	71X	DPB14571X				



EO

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Tube clamps series B – Complete range

Order codes for clamp halves:

Material	Interior surface	Order code
Polypropylene	grooved	RBP
	smooth	RBPG
Polyamide	grooved	RBN
	smooth	RBNG
Rubber	smooth	RBVG ¹⁾

(Please exchange as required standard abbreviation RBP in column for "Order code")

For flame- or corrosion retardant materials, please refer to page T5.

The steel parts of kits 1, 16 and 3 have the following surfaces:

Tube O.D. mm

Tube NB

Screws, bushes, cover plates = Cr(VI)-free galvanized Welding plate = phosphated

Other compositions available on request.

clamp size

2 clamp halves, weld plate, cover plate, hex. head bolt	2 clamp halves, cover plate, hex. head bolt	2 clamp halves, weld plate, cover plate, socket head bolt		
SSB	SSB	ISB		
DPB	DPB	DPB		
RBP	RBP	RBP		
APB		APB		
Order code	Order code	Order code		
RBP1-106 RBP1-106.4	RBP16-106 RBP16-106.4	RBP3-106 BBP3-106 4		
RBP1-108 RBP1-109.5 RBP1-110 RBP1-112	RBP16-108 RBP16-109.5 RBP16-110 BBP16-112	RBP3-108 RBP3-109.5 RBP3-110 RBP3-112		

	6.0			RBP1-106	RBP16-106	RBP3-106
	6.4		1/4	RBP1-106.4	RBP16-106.4	RBP3-106.4
1	8.0		5/16	RBP1-108	RBP16-108	RBP3-108
1	9.5		3/8	RBP1-109.5	RBP16-109.5	RBP3-109.5
	10.0	G 1/8		RBP1-110	RBP16-110	RBP3-110
	12.0			RBP1-112	RBP16-112	RBP3-112
	12.7		1/2	RBP1-212.7	RBP16-212.7	RBP3-212.7
	13.5	G 1/4		RBP1-213.5	RBP16-213.5	RBP3-213.5
	14.0			RBP1-214	RBP16-214	RBP3-214
2	15.0			RBP1-215	RBP16-215	RBP3-215
	16.0		5/8	RBP1-216	RBP16-216	RBP3-216
	17.2	G 3/8		RBP1-217.2	RBP16-217.2	RBP3-217.2
	18.0			RBP1-218	RBP16-218	RBP3-218
	19.0		3/4	RBP1-319	RBP16-319	RBP3-319
	20.0			RBP1-320	RBP16-320	RBP3-320
2	21.3	G 1/2		RBP1-321.3	RBP16-321.3	RBP3-321.3
5	22.0			RBP1-322	RBP16-322	RBP3-322
	25.0			RBP1-325	RBP16-325	RBP3-325
	25.4		1	RBP1-325.4	RBP16-325.4	RBP3-325.4
	26.9	G 3/4		RBP1-426.9	RBP16-426.9	RBP3-426.9
4	28.0			RBP1-428	RBP16-428	RBP3-428
	30.0			RBP1-430	RBP16-430	RBP3-430
	32.0		1 1/4	RBP1-532	RBP16-532	RBP3-532
	33.7	G 1		RBP1-533.7	RBP16-533.7	RBP3-533.7
5	35.0			RBP1-535	RBP16-535	RBP3-535
5	38.0		1 1/2	RBP1-538	RBP16-538	RBP3-538
	40.0			RBP1-540	RBP16-540	RBP3-540
	42.0	G 1 1/4		RBP1-542	RBP16-542	RBP3-542

Tube O.D.

Delivery in unassembled individual components.

¹) When assemblying solid rubber clamps, covering plates, hexagon screws and locking washers must be used.





Tube clamps series B – Complete range

Order codes for clamp halves:

Material	Interior surface	Order code
Polypropylene	grooved	RBP
	smooth	RBPG
Polyamide	grooved	RBN
	smooth	RBNG
Rubber	smooth	RBVG ¹⁾

(Please exchange as required standard abbreviation RBP in column for "Order code")

For flame- or corrosion retardant materials, please refer to page T5.

The steel parts of kits 4, 5 and 8 have the following surfaces:

Screws, bushes, cover plates = Cr(VI)-free galvanized

Welding plate = phosphated

Other compositions available on request.



2 clamp halves, locking plate, stacking bolt



clamp size	Tube O.D. mm	Tube NB	Tube O.D.	Order code	Order code	Order code
	6.0		4/4	RBP4-106	RBP5-106	RBP8-106
	6.4		1/4	RBP4-106.4	RBP5-106.4	RBP8-106.4
1	8.0		5/16	RBP4-108	RBP5-108	RBP8-108
	9.5	0 1/0	3/0	RDP4-109.0	RDP0-109.0	RDP0-109.3
	10.0	G 1/6			DDD5 110	
	12.0		1/0	RDP4-112	RDP0-112	RDP0-112
	12.7	0 1/4	1/2	RBP4-212.7	RBP5-212.7	RBP8-212.7
	13.5	G 1/4		RDP4-213.3	RDP0-213.0	RDP0-213.3
0	14.0			DBD4-215	DBD5_214	DBD9_215
2	16.0		5/9	DBD4-215	DBD5_216	DBD9_216
	17.2	G 3/8	5/0	RBP4-217 2	RBP5_217 2	RBP8-217 2
	18.0	0.0/0		BBP4-218	BBP5-218	BBP8-218
	19.0		3/4	BBP4-319	BBP5-319	RBP8-319
	20.0			RBP4-320	RBP5-320	RBP8-320
	21.3	G 1/2		RBP4-321.3	RBP5-321.3	RBP8-321.3
3	22.0			RBP4-322	RBP5-322	RBP8-322
	25.0			RBP4-325	RBP5-325	RBP8-325
	25.4		1	RBP4-325.4	RBP5-325.4	RBP8-325.4
	26.9	G 3/4		RBP4-426.9	RBP5-426.9	RBP8-426.9
4	28.0			RBP4-428	RBP5-428	RBP8-428
	30.0			RBP4-430	RBP5-430	RBP8-430
	32.0		1 1/4	RBP4-532	RBP5-532	RBP8-532
	33.7	G 1		RBP4-533.7	RBP5-533.7	RBP8-533.7
5	35.0			RBP4-535	RBP5-535	RBP8-535
5	38.0		1 1/2	RBP4-538	RBP5-538	RBP8-538
	40.0			RBP4-540	RBP5-540	RBP8-540
	42.0	G 1 1/4		RBP4-542	RBP5-542	RBP8-542

Delivery in unassembled individual components.

¹) When assemblying solid rubber clamps, covering plates, hexagon screws and locking washers must be used.

