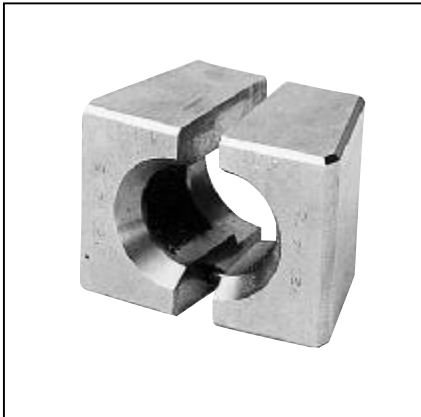
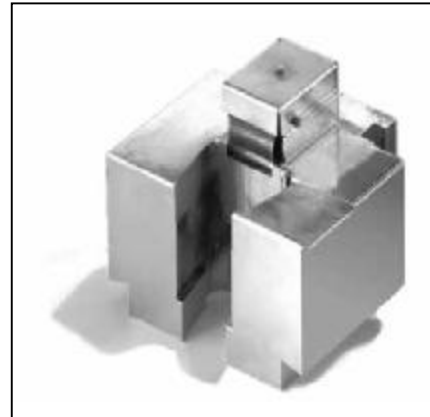


Assembly tooling

37° flaring tools for KARRYFLARE device and PARFLARE ECO, EOMAT UNI, II and III



Flaring die set M1574



Flaring fixture must be installed on EOMAT UNI II/III

Flaring dies for metric tube		
Tube O.D. mm	Order code	Order code Flaring adapter
6	M157406-1	M157406BA
8	M157408-1	M157408BA
10	M157410-1	M157410BA
12	M157412	M157412BA
14	M157414	M157414
15	M157415	M157415
16	M157416	M157416BA
18	M157418	M157418
20	M157420	M157420BA
22	M157422	M157422
25	M157425	M157425BA
28	M157428	M157428BA
30	M157430	M157430
32	M157432	
35	M157435	M157435BA
38	M157438	M157438BA
38x6		M157438X6BA
42	M157442	M157442BA

Flaring dies for inch tube	
Tube O.D. inch	Order code
3/16"	M037415-1
1/4"	M047415-1
5/16"	M157408-1
3/8"	M067415-1
1/2"	M087415
5/8"	M107415
3/4"	M127415
7/8"	M147415
1"	M167415
1 1/4"	M207415
1 1/2"	M157438

Flaring diameters acc. to ISO 8434-2/SAE J514 for Triple-Lok®. Not suitable for metric flare adapters.

The flaring pin for the KARRYFLARE and Parflare ECO is integrated in the device. For the EOMAT UNI the flaring pins are in the EOMAT flaring fixture (EOMATBOERDELBX).

Flaring dies are **not** interchangeable with Parflange® tools for 1025/1040/50-machines.

Tool lifetime

Assembly tools are subject of wear and must be regularly (max. 50 assemblies) cleaned and checked (Checking instructions see chapter E). Worn out tools can cause dangerous assembly failures and must be replaced in time. A Maximum lifetime can be achieved by following factors:

- Regular cleaning and checking
- Clean and corrosion-protected storage
- Proper de-burring and cleaning of tube end
- Proper tool selection and operation
- Use of specified lubricant